

HEADLINING

"11"- "15"- "27"- "35"- "37"- "45" AND "69" STYLES

DESCRIPTION

The headlining assembly is formed to the contour of the roof panel by concealed listing wires. Both ends of the listing wires are installed into holes in the side roof rail assemblies, on all styles except "27" and "37" styles. On "27" and "37" styles, the listing wires are installed into holes in the side roof rails on the left side and into clips on the right side. The listing wires on "27" and "37" styles are also secured to the center longitudinal roof bow by metal tabs (Views "A" and "B" Fig. 2G3).

The headlining material is cemented around metal retainers at the windshield and back window or body opening. The sides of the material are cemented to the roof side inner rail pinchweld flanges. On "35" and "45" styles, the rear quarter material is cemented to the body lock pillars and rear window or back body opening pinchweld flanges. On "11"- "27"- "37" and "69" styles, the headlining is attached to a tacking strip at the rear quarter area by tacks or staples. (View "J" Fig. 2G1). Finishing lace, rear quarter finishing moldings, two rear quarter trim foundations, and pillar trim plates, cover the headlining material edges and assist in holding the material in place.

CAUTION: Clean hands are essential when working with headlining material.

Removal

1. Place protective covering over seat cushions and backs.

2. Prior to removing headlining, remove following hardware and trim assemblies.

- a. Sunshade support assemblies.
- b. Rear view mirror supports.
- c. Dome lamp assembly and coat hooks.
- d. Windshield and back body finishing moldings.
- e. Body lock pillar finishing plates.

f. Loosen rear quarter upper trim foundation by prying upper foundation fasteners loose from roof extension inner panel (View "J" Fig. 2G1). Fold trim foundation down on rear compartment shelf.

NOTE: It is not necessary to completely remove rear quarter trim foundation to install the headlining on "11"- "27"- "37"- "69" styles.

g. Windshield and back window finishing lace.

h. All pinchweld flange finishing lace over doors and rear quarters.

3. Carefully detach headlining from windshield, back window, side roof rails and rear quarter areas.

4. Working from front to rear of body, disengage headlining listing wires from side roof inner rails except "27" and "37" styles. On "27" and "37" styles remove listing wires from left side rail holes and clips on right side. (View "I", Fig. 2G1). Remove No. 1 and No. 2 listing wires from longitudinal supporting tabs. In like manner working from rear of body remove No. 5 and No. 4 listing wires (View "B" Fig. 2G3). At No. 3 listing wire, bend down metal tab securing listing wire (View "A" Fig. 2G3). Gather or roll headlining with listing wires on outside to keep headlining clean.

IMPORTANT: Note into which holes ends of listing wires are installed in side roof rails. Listing wires should be placed in same hole when replacing headlining.

5. At No. 3 and 6 roof bows, bend down metal tabs securing listing wires and listing wire pockets. (View "C", Fig. 2G1 and Fig. 2G2). Remove listing wires and pocket from support (View "H", Fig. 2G1).

6. Remove headlining assembly from body.

7. If replacing headlining, remove listing wires from pockets of headlining.

IMPORTANT: Listing wires removed from old headlining must be installed in corresponding pockets of new headlining.

Installation

1. If previously removed, install listing wires into pockets of new headlining assembly.

2. Apply approved trim cement to headlining

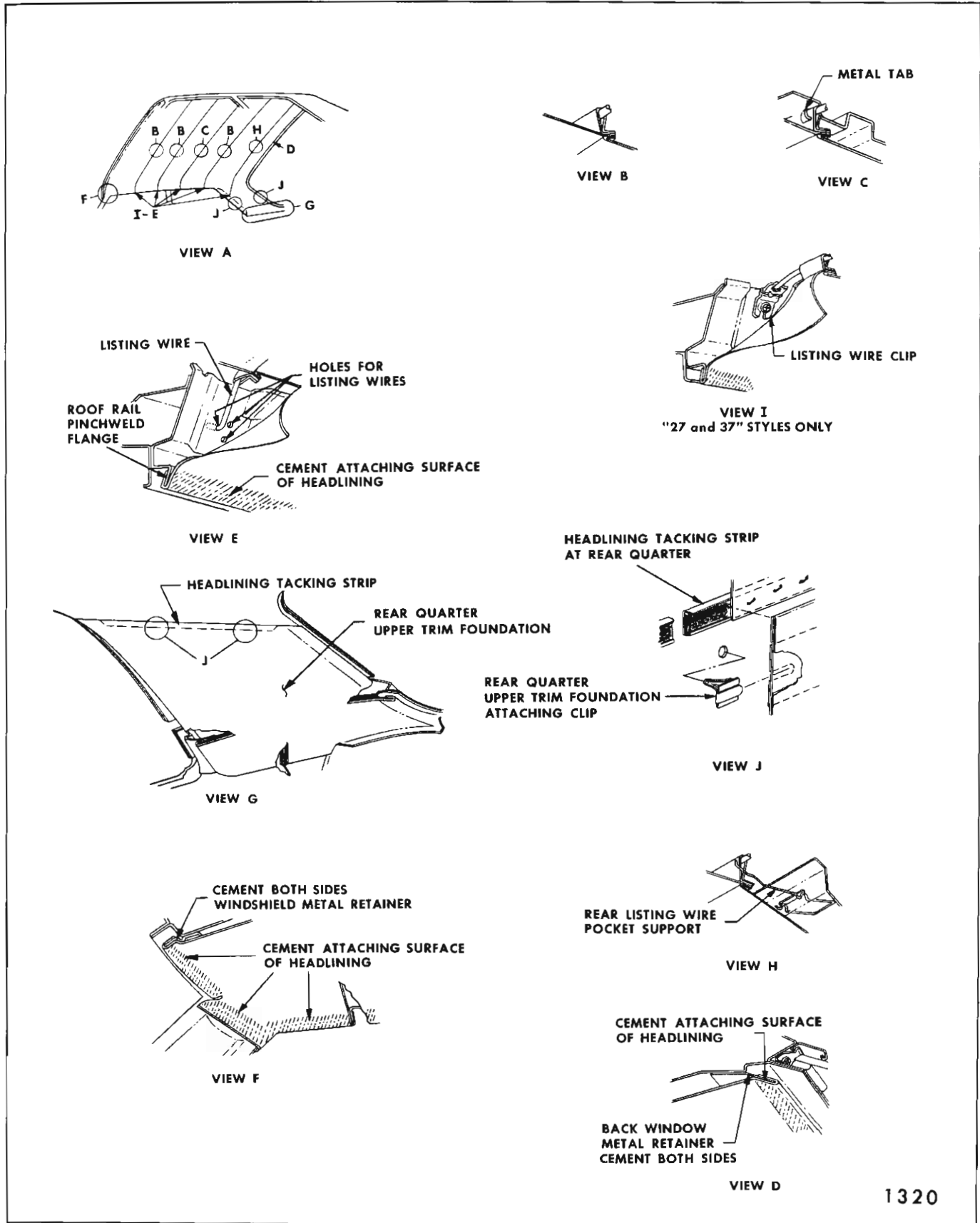
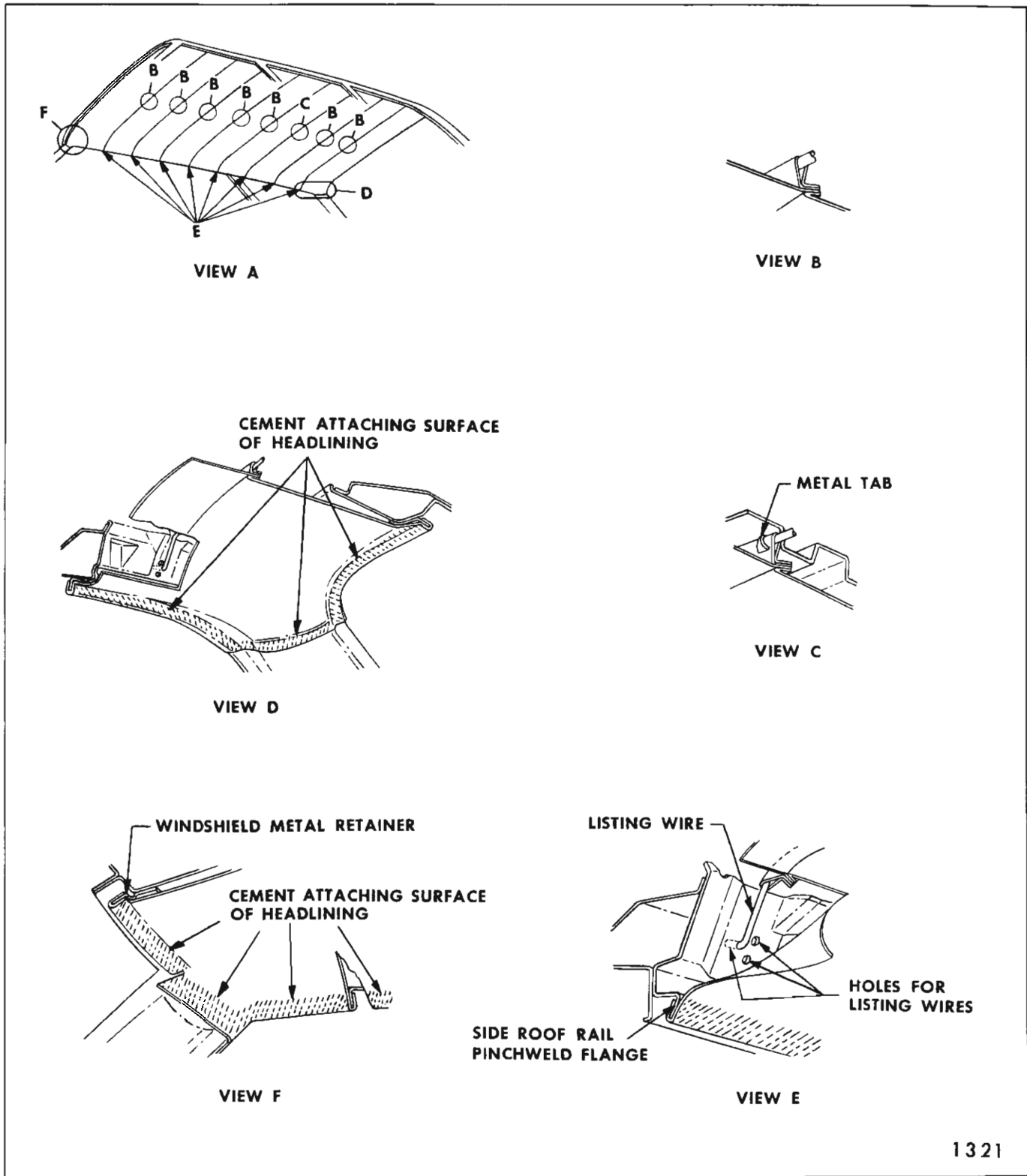


Fig. 2G1—Headlining Installation - All Styles Except Station Wagons



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Fig. 2G2—Headlining Installation - "35" and "45" Styles

attaching surfaces at windshield and back window openings. Cement must be applied to both sides of headlining retainers. (Views "D" and "F", Fig. 2G1 and Fig. 2G2).

3. Apply approved cement to headlining attaching surfaces along side roof rails and rear quarter areas, except rear quarter areas on "11"- "27"- "37" and "69" styles.

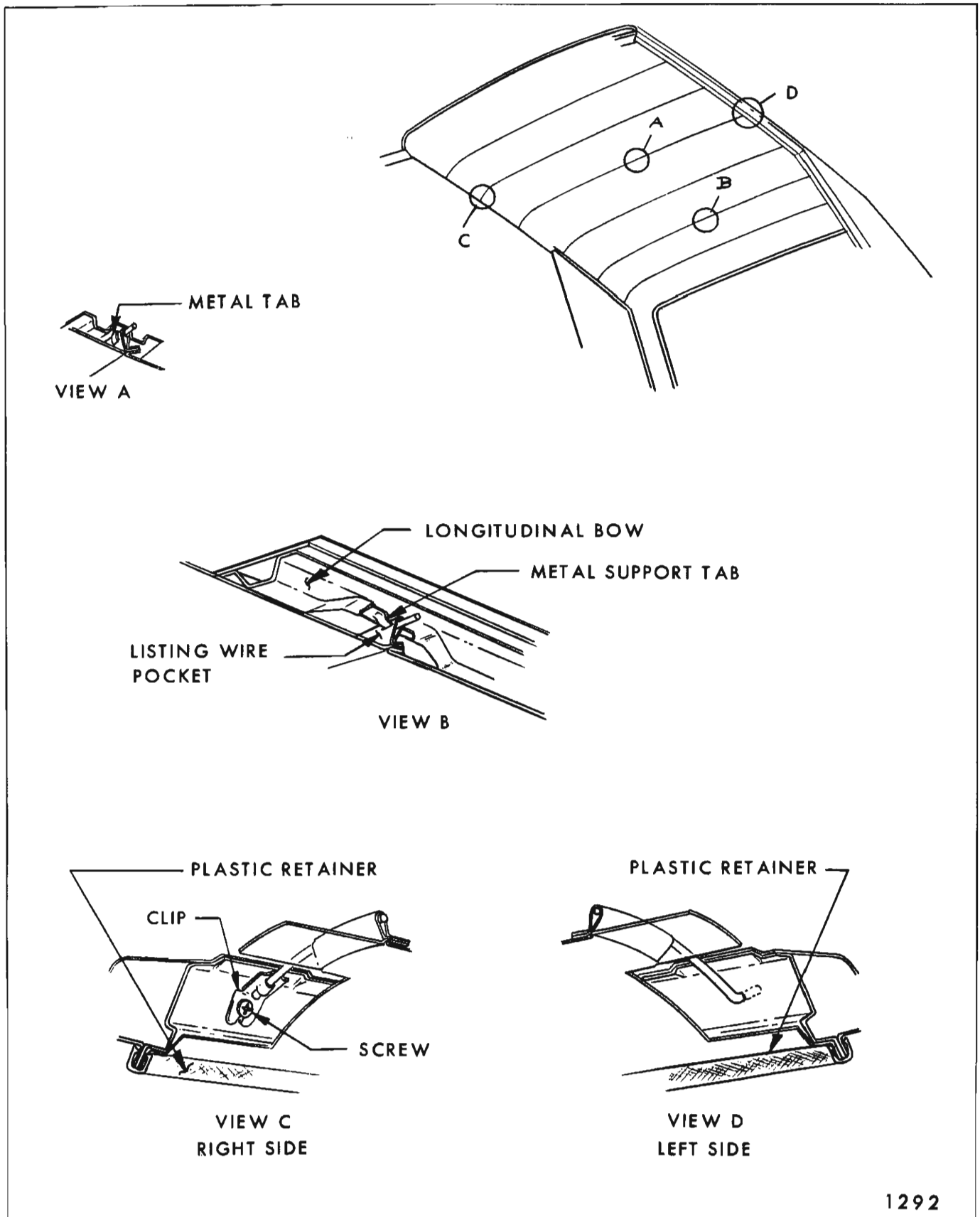


Fig. 2G3—Headlining Installation - "27" and "37" Styles Only

4. Apply approved cement to pinchweld flanges of side roof rails.

5. Lift headlining assembly into body and install rear listing wires into side roof rails except "27" and "37" styles. (View "E" Fig. 2G1, and Fig. 2G2). On "27" and "37" styles, install No. 3 listing wire over metal tab on roof bow (View "A" Fig. 2G3). Be certain headlining is centered in body.

6. If new headlining assembly is being installed, slit listing wire pockets at each tab location on longitudinal bow (approximately 1 1/2" in length). (View "B" Fig. 2G3). Working rearward from No. 3 listing wire install listing wires into left side rail holes, clips on right side and supporting tabs on longitudinal bow. In like manner, working forward from No. 3 listing wire, install No. 2 and No. 1 listing wires.

7. Center and align headlining in relation to back body opening and side roof rails. On "11" and "69" styles, insert rear listing wire support through listing wire pocket (View "H", Fig. 2G1).

8. Working forward on "11"- "35"- "45" and "69" styles, install ends of listing wires into listing wire holes in side roof rails.

9. Install headlining listing support wire over metal tabs on roof bow. Bend up tabs so that support wire is securely fastened to roof bow (View "C" Fig. 2G1 and Fig. 2G2).

NOTE: Headlining listing wires may be adjusted up or down in different holes as required to compensate for headlining which may be too tight

against the roof panel or too loose, making it difficult to remove draws or wrinkles. Listing wire **SHOULD** rest against roof deadener after it is installed.

10. Stretch and secure headlining along entire windshield and back body openings.

11. Apply trim cement to attaching edges of headlining assembly except rear quarter areas on "11"- "27"- "37" and "69" styles.

12. Working toward front of body, install headlining to side roof inner rail, cutting headlining to shape at center pillar and upper rear body lock pillar. Remove all draws or wrinkles as required from headlining assembly.

13. Trim excess material from edges of headlining assembly, at windshield, back window and around rear quarter areas except "11"- "27"- "37" and "69" styles. On "11"- "27"- "37" and "69" styles tack headlining to rear quarter trim stick (View "J", Fig. 2G1).

14. Using a headlining inserting tool, install trimmed edges of headlining to outer surface of side roof inner rail and at windshield and back window retainers to give headlining a finished appearance (Views "D", "E", "F", Fig. 2G1 and Views "D", "E" and "F", Fig. 2G2).

15. Install windshield and back window finishing strips.

16. Install door opening and rear quarter upper pinchweld finishing strips and all other previously removed inside hardware and trim assemblies.

"55" AND "65" STYLES

DESCRIPTION

The "55" and "65" styles use two separate headlining assemblies and may be removed and replaced separately.

The front headlining is formed to the contour of the roof panel by concealed listing wires (View "A", Fig. 2G4). The ends of the listing wires are installed into holes in the side roof inner rails (View "B"), and may be adjusted up and down or fore and aft.

The headlining material is cemented to metal retainers and side roof rail pinchweld flanges (View "B", "C", "D", Figure 2GA). Escutcheons, moldings, and finishing lace cover the edges and assist in holding the material in place.

The rear headlining is formed to the contour of the roof panel by concealed listing wires (View

"E"). The ends of the listing wires are installed into clips which are secured to the side roof inner rails by screws (View "F"). The edges of the material are cemented to the retainer flanges (View "G"). Finishing lace and moldings cover the edges and assist in holding the material in place.

CAUTION: Clean hands are essential when working with headlining material.

FRONT HEADLINING ASSEMBLY:

Removal:

1. Place protective covers over front seat cushion and back.
2. Prior to removal of the front headlining, remove the following items:
 - a. Sunshade supports
 - b. Rear view mirror support

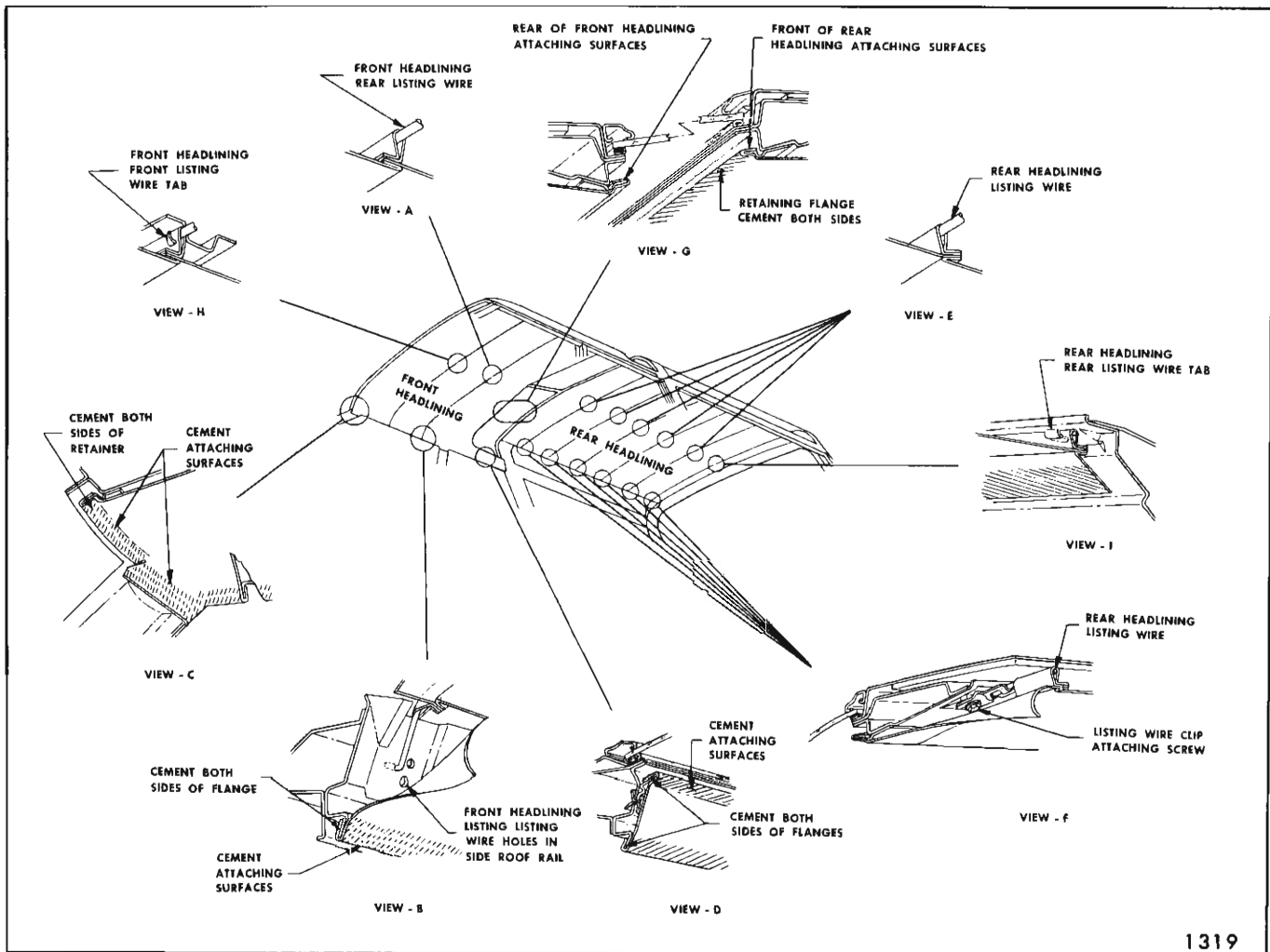


Fig. 2G4—Headlining Installation - "55" and "65" Styles

- c. Windshield upper corner escutcheons
- d. Center lock pillar upper finishing plates
- e. Side skylight front upper garnish molding
- f. Coat hooks
- g. Courtesy lamps
- h. Front skylight center division garnish molding
- i. Front headlining finishing lace
- j. Rear of headlining finishing lace
- k. Finishing lace over front and rear doors.

3. Starting at front, carefully detach all cemented edges of headlining material from retainers and flanges.

4. Bend down tab at front listing wire (View "H", Figure 2G4); remove listing wires from inner rails. Gather or roll headlining with listing wires on outside to keep headlining clean and remove old headlining assembly.

IMPORTANT: Note into which holes ends of listing wires are installed in side roof rails. Listing wires should be placed in same holes when replacing headlining. If replacing headlining remove listing wires from pockets of old headlining.

Installation

1. If previously removed, install listing wires into pockets of headlining.

IMPORTANT: Listing wires removed from old headlining must be installed in corresponding pockets of replacement headlining.

2. Apply approved trim cement to headlining attaching surfaces.

3. Apply approved trim cement to metal retainers and flanges.

4. Lift headlining into body, install listing wires into holes in side roof rail, center headlining to roof, hook front listing wire over tab on roof bow and bend down tab (View "H").

NOTE: Listing wires should rest tight against roof panel. Working from front to rear, attach headlining to retainers and flanges while stretching and removing wrinkles. Reinstall all previously removed parts.

REAR HEADLINING ASSEMBLY:

Removal

1. Place protective covering over seats and floor.

2. Prior to removing headlining, remove the following items:

- a. Sunshade supports
- b. Front skylight center division garnish molding
- c. Side skylight front upper garnish molding
- d. Rear roof headlining trim finish molding

e. All finishing lace around perimeter of headlining.

3. Carefully detach headlining at cemented edges.

4. Starting at front remove listing wires from roof inner rails (View "F").

5. At rear listing wire bend down tab securing wire to bow (View "I").

6. Gather or roll headlining with listing wires on outside to keep headlining clean and remove headlining assembly from car.

Installation

1. If previously removed, install listing wires into pockets of new headlining assembly.

IMPORTANT: Listing wires removed from old headlining must be installed in corresponding pockets of new headlining.

2. Apply approved trim cement to attaching surfaces of headlining material.

3. Apply approved trim cement to retaining flanges of roof panel.

4. Lift headlining into body, install center of rear listing wire over hook at rear bow and bend over tab (View "I").

5. Working forward install remainder of listing wires into clips and secure clips to roof (View "F").

6. Listing wires must rest tight against the roof. If necessary adjust listing wires by moving clips at attaching screws.

7. Attach entire perimeter of headlining to retaining flanges, removing wrinkles by stretching the material as required.

8. Replace previously removed parts.